

# Tecma®

# SELF CENTRING VISE

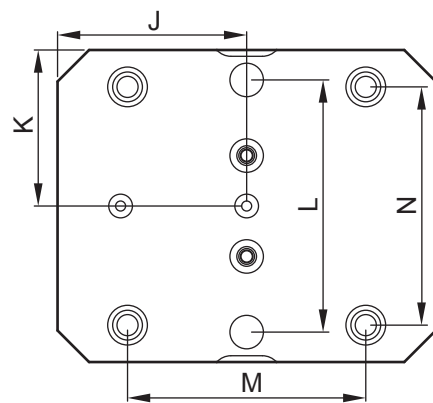
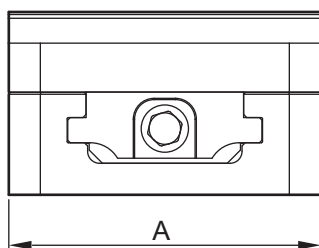
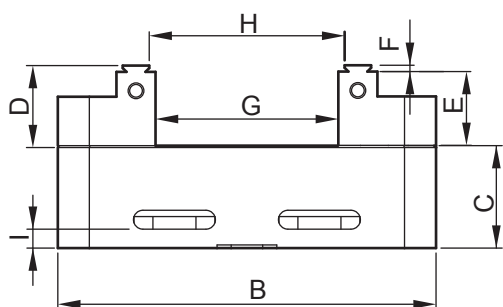
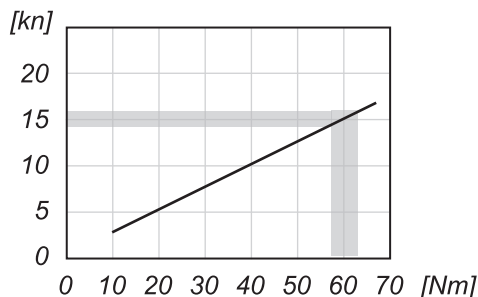
## SCV127

## 同動求心虎鉗

PAT.



夾持曲線圖  
(CLAMPING CURVE)



Unit/mm

MODEL	A	B	C	D	E	F	G	H	I	J	K	L	M	N
SCV1275	127	127	42	33	30	3	46	51	7.62	63.5	63.5	101	96	96
SCV1276	127	153	42	33	30	3	72.5	79	7.62	76.5	63.5	101	96	96
SCV1278	127	210	42	33	30	3	122	127	7.62	101.5	63.5	101	96	96

- Self Centring Precision Vise is suitable for 4 and 5 Axis CNC Rotary Table usage, either in horizontal or vertical machining.  
同動式求心虎鉗適用四軸，五軸，CNC分度盤，立臥式CNC銑床之精密加工。
- Vise precision of its center repetition position is  $\pm 0.01\text{mm}$ .  
虎鉗中心重覆定位精度可保持 $\pm 0.01\text{mm}$ 。
- Using high quality alloy steel. Slideway has high frequency heat treatment at HRC 45 or more to keep the accuracy and its long use life.  
虎鉗本體材質使用合金鋼，滑軌經高週波熱處理HRC45以上，可保持高耐磨性。
- Vise hard jaw material is full Steel and heat treatment at HRC 55° or more.  
Owing to its good design to use both sides of jaw since it is exchangeable.  
虎鉗鉗口採用全鋼材質，經熱處理硬度高達HRC55° 以上，可拆換方向使用，變化性與互換性極佳。
- Special design for the Self Centring Precision Vise to prevent work piece from bending during clamping and machining. Thus, it has the best solution in clamping the work piece.  
虎鉗特殊的結構設計，夾持工件時所產生的下壓力能有效防止工件上浮情形，鎖固力極佳。



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