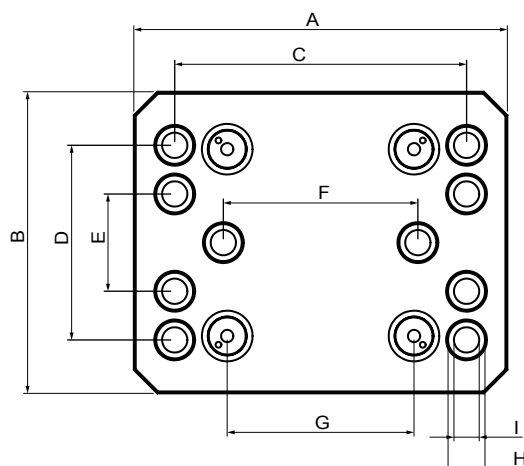


C96



Tnit/mm

MODEL	A	B	C	D	E	F	G	H	I
C96	192	156	150	100	50	100	96	19	13

### 產品特性：

- 快換定位盤適用四軸、五軸，立臥式 CNC 銑床之精密加工。
- 適用於搭配 SCV127 和 SCV150 系列虎鉗使用。
- 重覆定位精度： $\pm 0.005\text{mm}$ 。
- 材質：合金鋼。
- 附 4 只拉栓。

### FEATURES:

- Quick-Change Base Plate is suitable for 4 and 5 Axis usage, either in horizontal or vertical machining.
- Suitable for SCV127 and SCV150 series Self Centring Vise.
- Repeatability:  $\pm 0.005\text{mm}$
- Material: Alloy Steel
- Standard Accessory: 4 Pull Studs.



# Tecma®

# SELF CENTRING VISE

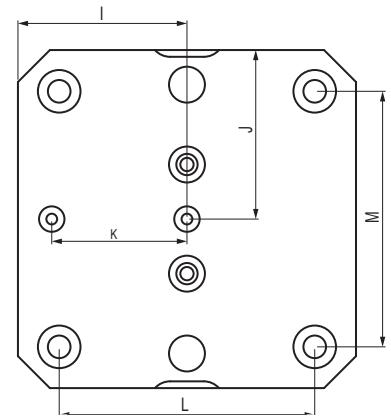
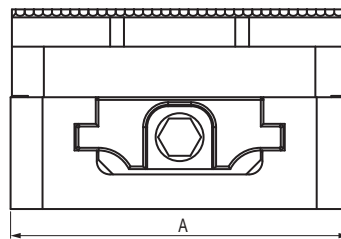
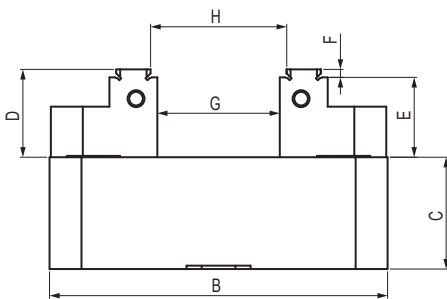
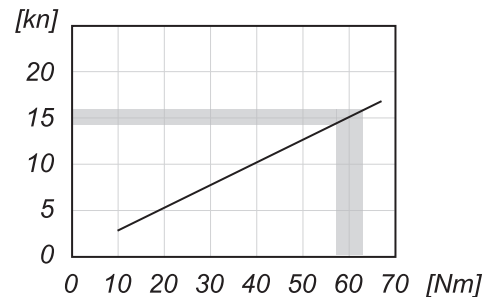
## SCV127

## 同動求心虎鉗

PAT.



夾持曲線圖  
(CLAMPING CURVE)



Tnit/mm

MODEL	A	B	C	D	E	F	G	H	I	J	K	L	M
SCV764	76	102	35	21	18.5	2.5	45	49	51	38	30	52	52
SCV1275	127	127	42	33	30	3	47	52	63.5	63.5	50.8	96	96
SCV1276	127	153	42	33	30	3	73	78	76.5	63.5	50.8	96	96
SCV1278	127	210	42	33	30	3	130	135	105.5	63.5	50.8	96	96
SCV12710	127	255	42	33	30	3	175	180	127.5	63.5	50.8	96	96
SCV15010	150	255	57	37	34	3	143	148	127.5	75	100	96	96

1. Self Centring Precision Vise is suitable for 4 and 5 Axis CNC Rotary Table usage, either in horizontal or vertical machining.

同動式求心虎鉗適用四軸，五軸，CNC分度盤，立臥式CNC銑床之精密加工。

2. Vise precision of its center repetition position is  $\pm 0.01$ mm.

虎鉗中心重覆定位精度可保持 $\pm 0.01$ mm

3. Using high quality alloy steel. Slideway has high frequency heat treatness at HRC 45 or more to keep the accuracy and its long use life.

虎鉗本體材質使用合金鋼，滑軌經高週波熱處理HRC45以上，可保持高耐磨性。

4. Vise hard jaw material is full Steel and heat treatness at HRC 55~ or more.

Owing to its good design to use both sides of jaw since it is exchangeable.

虎鉗鉗口採用全鋼材質，經熱處理硬度高達HRC55以上，可拆換方向使用，變化性與互換性極佳。